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CONSTRUCTION: QUAD CABLE

- A. CONDUCTOR: AWG 24(19 / 36) SPAL
- B. PRIMARY INSULATION - ePTFE (AGAINST CONDUCTOR)
- C. SECONDARY INSULATION - PTFE - O.D. 0.055 MAX
COLORS: ARINC STANDARD RED x BLU, YEL x GRN PAIRS
- D. FILLER: FEP (0.018) DIAMETER
- E. BINDER: ePTFE
- F. SHIELD #1: AWG 40(1) SPC BRAID, 85% MIN COVERAGE
- G. SHIELD #2: AWG 40(1) SPC BRAID, 85% MIN COVERAGE
- H. JACKET: 0.003 MINIMUM WALL WHITE LASER MARKABLE ENGINEERED FLUOROPOLYMER

ELECTRICAL REQUIREMENTS (MEASURED ON 50 FT SAMPLE):

1. IMPEDANCE: $100 \pm 10 \Omega$ MEASURED DIFFERENTIALLY
2. VELOCITY OF PROPAGATION: 80% OF AIR MINIMUM
3. DIELECTRIC WITHSTANDING VOLTAGE:
1500 V_{RMS} (CONDUCTOR / CONDUCTOR)
1500 V_{RMS} (CONDUCTOR / SHIELD)
4. SKEW: 200.0 pSEC / 50 FT MAX WITHIN PAIR
5. RETURN LOSS LIMITS: 24.5 dB @ 8 MHz
25.0 dB @ 10 MHz
25.0 dB @ 16 MHz
25.0 dB @ 20 MHz
24.2 dB @ 25 MHz
23.2 dB @ 31.25 MHz
20.7 dB @ 62.5 MHz
19.0 dB @ 100 MHz
6. NEXT (MAXIMUM): 51.8 dB @ 8 MHz
50.3 dB @ 10 MHz
47.2 dB @ 16 MHz
45.8 dB @ 20 MHz
44.3 dB @ 25 MHz
42.9 dB @ 31.25 MHz
38.5 dB @ 62.5 MHz
35.3 dB @ 100 MHz
7. INSERTION LOSS VALUES (MAXIMUM): 7.9 dB @ 8 MHz
8.9 dB @ 10 MHz
11.2 dB @ 16 MHz
12.7 dB @ 20 MHz
14.2 dB @ 25 MHz
16.0 dB @ 31.25 MHz
23.3 dB @ 62.5 MHz
30.1 dB @ 100 MHz
8. INSERTION LOSS MEASURED PER ASTM D 4566 AT 328 FEET (100 METERS) SHALL MEET THE INDICATED VALUES AT THE FOLLOWING FREQUENCIES (MAXIMUM):
83.0 dB @ 800 MHz
118.4 dB @ 1000 MHz

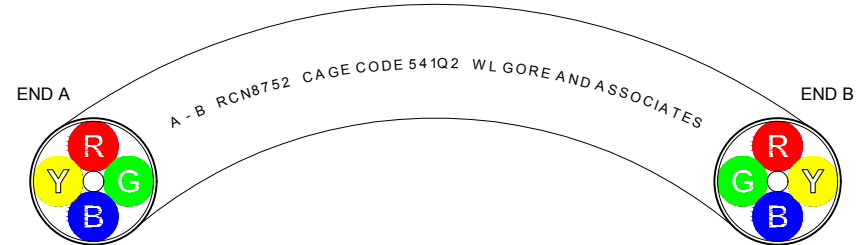
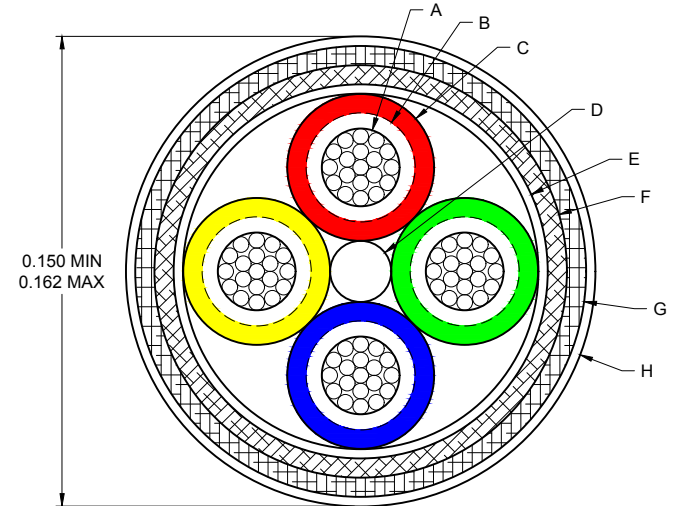
OTHER REQUIREMENTS:

1. WEIGHT: 30.0 LBS / 1000 FT MAX
2. TEMPERATURE: -55° C TO +200° C
3. FUNCTIONAL CHARACTERISTICS: MEETS OR EXCEEDS NEMA-WC27500 SECTION 3.9
4. TESTS LENGTHS ALL BE INCLUDED IN ALL SHIPMENTS

NOTES:

1. JACKET PRINTING: RCN8752, CAGE CODE, AND "W.L. GORE & ASSOCIATES"

| REVISIONS | | | |
|-----------|---------------------------------|--------------|----------|
| Rev | Description | Date | Chg'd By |
| A | PRODUCTION RELEASE | 15 JULY 2011 | ECL |
| B | DCR on EM2 SPEC - 9702 G.Lawton | 29 SEP 2015 | DED |
| C | EM2 ECO - 7031 T.Sharp | 20 DEC 2015 | DED |
| D | EM2 ECO - 7268 G.Lawton | 26 SEP 2016 | DED |
| E | EM2 ECO - 7304 G.Lawton | 04 NOV 2016 | DED |
| F | EM2 ECO - 7351 G.Lawton | 24 JAN 2017 | TKG |



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| DIMENSIONS ARE IN INCHES DO NOT SCALE DRAWING DEBURR SHARP EDGES Third Angle Projection INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.5M (2018) (R1999) | | PARENTHESES DENOTE REFERENCE DIMENSIONS UNLESS OTHERWISE SPECIFIED: X ± N/A XX ± N/A XXX ± N/A XXXX ± N/A FRACTIONS ± N/A ANGLES ± N/A SURFACE TEXTURE N/A BREAKS AND FILLETS N/A MAX | W. L. GORE & ASSOCIATES, INC. (Gore) Performance Solutions Division 380 Starr Road, Landenberg, PA 19350 610 / 268-1000 <small>© 2007, 2017 W. L. Gore & Associates, Inc.</small> <small>By acceptance of this document you agree that all rights to drawings, specifications, processes and other data contained therein, as well as the proprietary and novel features of the subject matter, are reserved by Gore and are disclosed in confidence. They are not to be manufactured, used, sold or disclosed to others, nor are devices embodying such features or information derived from these disclosures to be used or disclosed, unless and until expressly authorized by Gore. These drawings, specifications, processes, etc., are and remain the property of Gore and are not to be copied or reproduced without express permission, and are to be returned upon request therefor.</small> |
| Title: 100 Ω MARKABLE QUAD CABLE, AWG 2419 | | | Drawn: ECL 07 MAY 2007 |
| Dwg Size: B Sheet: 1 of 1 Scale: 25:1 Associated Documents: N/A | Drawing Number: RCN8752 | | Rev Level: F |
| Rev Date: 24 JAN 2017 | Drawing Number: RCN8752 | | |

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