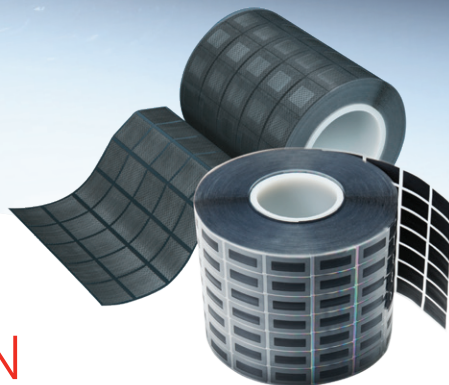




## CASE STUDY

# DOES YOUR HEADLAMP DESIGN DELAY CONDENSATION CLEARING?

Our study showed enclosure design greatly affects clearing times.

For automotive headlamps, a venting solution must provide three critical functions: responsive pressure equalization, reliable protection against ingress of water/fluids and particulates, and condensation management.

**While lamp design has little effect on the first two functions, design factors can significantly impact a vent's ability to quickly clear condensation.**

A recent Gore laboratory study compared the condensation clearing times achieved by two identical GORE® Automotive Vents (AVS 9) in two very different headlamp enclosure designs (each from a leading OEM).

The headlamps, identified in this paper as “Lamp A” and “Lamp B,” were chosen based upon OEM request. Lamp B was from a vehicle identified as having no warranty claims related to condensation. Lamp A was from a vehicle for which no warranty data was provided.

Gore engineers conducted a two-step analysis in order to:

- Evaluate the relative condensation performance of the two lamp designs, and
- Identify specific design form-factors that can improve clearing times, to help reduce condensation-related complaints.

### Step 1: Clearing Test to evaluate headlamp condensation performance

This proprietary Gore test protocol includes preconditioning to ensure lamp conditions at the start of the test are identical. Temperature and relative humidity are controlled during the test, to isolate the effect of lamp design on condensation clearing performance.

- Under identical test conditions, using the identical vent, Lamp A took more than six times longer to clear than Lamp B.
- This result was congruent with the warranty data, as no condensation-related warranty claims were reported for Lamp B.

**Lamp A** – Final clearing time: 130 minutes



**Lamp B** – Final clearing time: 20 minutes



## Step 2: Visual analysis / disassembly of each lamp

Visual analysis provides clear evidence of Lamp B's much faster condensation clearing time compared to Lamp A.

Lamp B's faster clearing time is attributed to the fact that its internal lamp design is more favorable to diffusion. The process of diffusion is governed by Fick's Law:

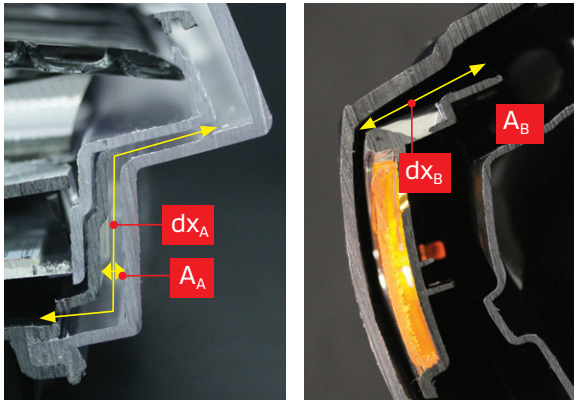
### Fick's Law

| Diffusion Rate | Diffusion Constant | Exchange Surface Area | Concentration Gradient                                         |
|----------------|--------------------|-----------------------|----------------------------------------------------------------|
| $V_D$          | $= -D$             | $\times A$            | $\times \frac{dc}{dx}$                                         |
|                | (can't be changed) | (can be changed)      | (dc can't be changed with passive systems) (dx can be changed) |

dc = concentration difference (between inside and outside of the housing)  
dx = distance between concentrations

To facilitate diffusion, maximize the  $A/dx$  ratio between areas of high and low moisture concentration. We can more clearly illustrate this principle by examining each lamp's diffusive path, as shown below.

### Diffusive paths from lens to vent



Lamp A – slower clearing time

Lamp B – faster clearing time

In comparing these headlamp designs, we see that:

- Diffusive Path Length  $dx_B < dx_A$
- Exchange Surface  $A_A < \text{Exchange Surface } A_B$

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### INTERNATIONAL CONTACTS

**Australia** +61 2 9473 6800  
**China** +86 21 5172 8299  
**EMEA** +49 89 4612 2211  
**India** +91 22 6768 7000

**Japan** +81 3 6746 2570  
**Korea** +82 2 393 3411  
**Mexico** +52 81 8288 1281  
**Singapore** +65 6733 2882

**South America** +55 11 5502 7800  
**Taiwan** +886 2 2173 7799  
**USA** +1 410 506 7812

**W. L. Gore & Associates, Inc.**  
401 Airport Road, Elkton, MD 21922  
T +1 800 523 4673 F +1 410 506 8749 E [automotive.us@wlgore.com](mailto:automotive.us@wlgore.com)  
[gore.com/autovents](http://gore.com/autovents)



Therefore  $A_B/dx_B > A_A/dx_A$  and under equal concentration gradients, we would expect Lamp B to have faster clearing performance. This expectation is consistent with OEM warranty data.

Additionally, we would also expect Lamp A to have greater potential for localized "cold spots" due to the close clearances, which can lead to condensation.

## Summary

**Consistent with previous data Gore has generated, this laboratory testing and visual analysis reinforce the conclusion that a lamp's internal design can significantly impact how rapidly a diffusive vent can clear condensation.**

Find out more about this experiment, and ask your local Gore representative about more condensation-management solutions for your automotive lighting.

## About Gore

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